



GETZ MANUFACTURING
PART NO.: 59039
HAND WHEEL VISE



540 S. Main St., North Pekin, IL 61554

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Website: www.getzmfg.com

"YOUR FULL LINE EQUIPMENT MANUFACTURER"

LIMITED WARRANTY

Getz Manufacturing warrants its products, and component parts of any product manufactured by Getz Manufacturing, to be free from defects in material and workmanship for a period of twelve (12) months from the date of purchase. During the warranty period, any such defects will be repaired or the defective parts replaced **(at Getz Manufacturing's option)**. The warranty does not cover defects resulting from modification, alteration, misuse, exposure to corrosive conditions, extremely high temperatures, improper installation or maintenance. Warranties on component items not manufactured by Getz Manufacturing are provided by others whose warranty, evaluation and judgment will be final.

All implied warranties, including, but not limited to, warranties of fitness for purpose and merchantability, are limited to the time periods as stated above. In no event shall Getz Manufacturing be liable to incidental or consequential damages. Some states do not allow limitations on how long an implied warranty lasts or the exclusions or limitation of incidental or consequential damages, so that the above limitations or exclusions may not apply to you. Getz Manufacturing neither assumes nor authorizes any representative or other person to assume for it any obligation or liability other than as expressly set forth herein.

Mobile Service Vehicles:

The warranty does not cover:

- Defects in the chassis and or power unit
- Defects in separately manufactured products not produced by Getz Manufacturing
- Deterioration due to normal wear, tear, and exposure
- Repairs made necessary by negligent use, misuse, abuse, loading the service vehicle beyond its gross vehicle weight limitations, accident, acts of God, or other contingencies beyond the control of Getz Manufacturing.
- Repairs deemed necessary by reason of the failure to follow ordinary maintenance procedures.
- Repairs, deemed necessary by reason of alterations done without Getz Manufacturing's written approval.

Warranty Service:

- All warranty repairs will be performed by Getz Manufacturing in North Pekin, IL, unless otherwise authorized by Getz Manufacturing.

Freight:

- Getz Manufacturing will not be liable for shipping or transportation charges to or from customer's location.

This warranty gives you specific legal rights, and you may also have other rights which vary from state to state. To obtain performance to the obligation of the warranty, write to Amerex Corp dba Getz Manufacturing, 540 S Main Street, North Pekin IL 61554, USA for instructions.

GETZ P/N 59039 - HAND WHEEL VISE

MOUNTING INSTRUCTIONS (REFER TO DRAWING #59039-2)

TOOLS NEEDED FOR INSTALLATION:

- 1. DRILL AND 5/16" DRILL BIT**
 - 2. HAMMER AND PIN PUNCH**
 - 3. FLAT BLADE SCREWDRIVER**
 - 4. 7/16" WRENCH**
-
- 1. REMOVE THE ANGLE JAW (ITEM 10) FROM THE BASE PLATE (ITEM 1) OF THE VISE AND TURN THE HAND WHEEL (ITEM 6) CLOCKWISE UNTIL THE HAND WHEEL STOPS.**
 - 2. LOCATE THE HAND WHEEL VISE ON A WORK BENCH WITH THE EDGE OF THE BASE PLATE (ITEM 1) FLUSH WITH THE EDGE OF THE BENCH OR TABLE TOP. INSERT A PENCIL POINT INTO THE FOUR MOUNTING HOLES AND MARK THE LOCATION OF THESE HOLES ONTO THE WORK BENCH. REMOVE THE HAND WHEEL VISE FROM THE WORK BENCH.**
 - 3. PLACE THE PIN PUNCH IN THE CENTER OF ONE OF THE PENCIL MARKS AND TAP THE TOP OF THE PIN PUNCH WITH THE HAMMER TO ALLOW THE DRILL BIT A STARTING POINT. SECURE THE 5/16" DRILL BIT INTO THE CHUCK OF THE DRILL AND POSITION THE POINT OF THE DRILL BIT ON THE PIN PUNCH MARK AND DRILL A HOLE THROUGH THE BENCH. REPEAT THIS SAME PROCEDURE UNTIL ALL FOUR HOLES HAVE BEEN DRILLED.**
 - 4. REPOSITION THE HAND WHEEL VISE ON THE FOUR DRILLED HOLES AND INSERT THE FOUR 1/4" X 2 1/4" SLOTTED MACHINE SCREWS INTO THE MOUNTING HOLES IN THE BASE PLATE (ITEM 1) OF THE VISE. PLACE A 1/4" FLAT WASHER, LOCK WASHER, AND HEX HEADED NUT ON EACH MACHINE SCREW. TIGHTEN THE FOUR SLOTTED MACHINE SCREWS SECURELY WITH THE FLAT BLADE SCREWDRIVER AND 7/16" WRENCH.**
 - 5. PLACE THE ANGLE JAW (ITEM 10) BACK ONTO THE BASE PLATE (ITEM 1) WITH THE V SIDE OF THE JAW FACING THE HAND WHEEL (ITEM 6).**

OPERATING INSTRUCTIONS

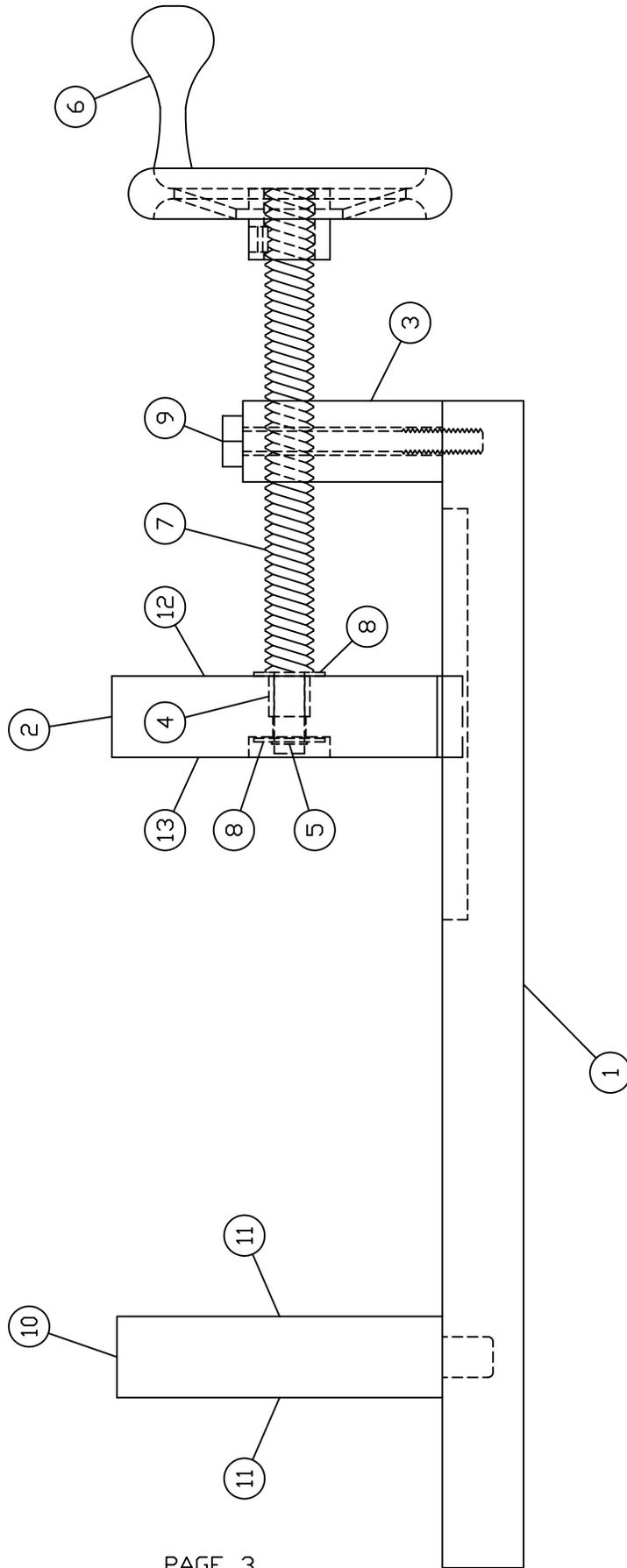
DEVALVING OR SECURING CYLINDERS

TURN THE HAND WHEEL (ITEM 6) COUNTER-CLOCKWISE UNTIL IT STOPS AND PLACE THE V-SIDE OF THE ANGLE JAW (ITEM 10) TOWARD THE HAND WHEEL AND INSERT THE TWO PINS ON THE BOTTOM OF THE ANGLE JAW INTO A SET OF HOLES IN THE BASE PLATE (ITEM 1) SO THAT THE DISTANCE BETWEEN THE ANGLE JAW AND SLIDE JAW (ITEM 2) ARE FAR ENOUGH AWAY TO ALLOW THE CYLINDER TO SLIDE BETWEEN BOTH JAWS. TURN THE HAND WHEEL CLOCKWISE UNTIL THE CYLINDER IS TIGHTLY SECURED BETWEEN THE TWO JAWS. REPEAT THIS PROCEDURE FOR SMALLER OR LARGER CYLINDERS.

CLAMPING OR HOLDING FLAT OBJECTS

TURN THE HAND WHEEL (ITEM 6) COUNTER-CLOCKWISE UNTIL IT STOPS AND PLACE THE FLAT SIDE OF THE ANGLE JAW (ITEM 10) TOWARD THE HAND WHEEL AND INSERT THE TWO PINS ON THE BOTTOM OF THE ANGLE JAW INTO A SET OF HOLES IN THE BASE PLATE (ITEM 1) SO THE DISTANCE BETWEEN THE ANGLE JAW AND SLIDE JAW (ITEM 2) IS FAR ENOUGH AWAY TO ALLOW THE OBJECT TO SLIDE BETWEEN BOTH JAWS. TURN THE HAND WHEEL CLOCKWISE UNTIL THE OBJECT IS TIGHTLY SECURED BETWEEN THE TWO JAWS. REPEAT THE SAME PROCEDURE FOR SMALLER OR LARGER OBJECTS.

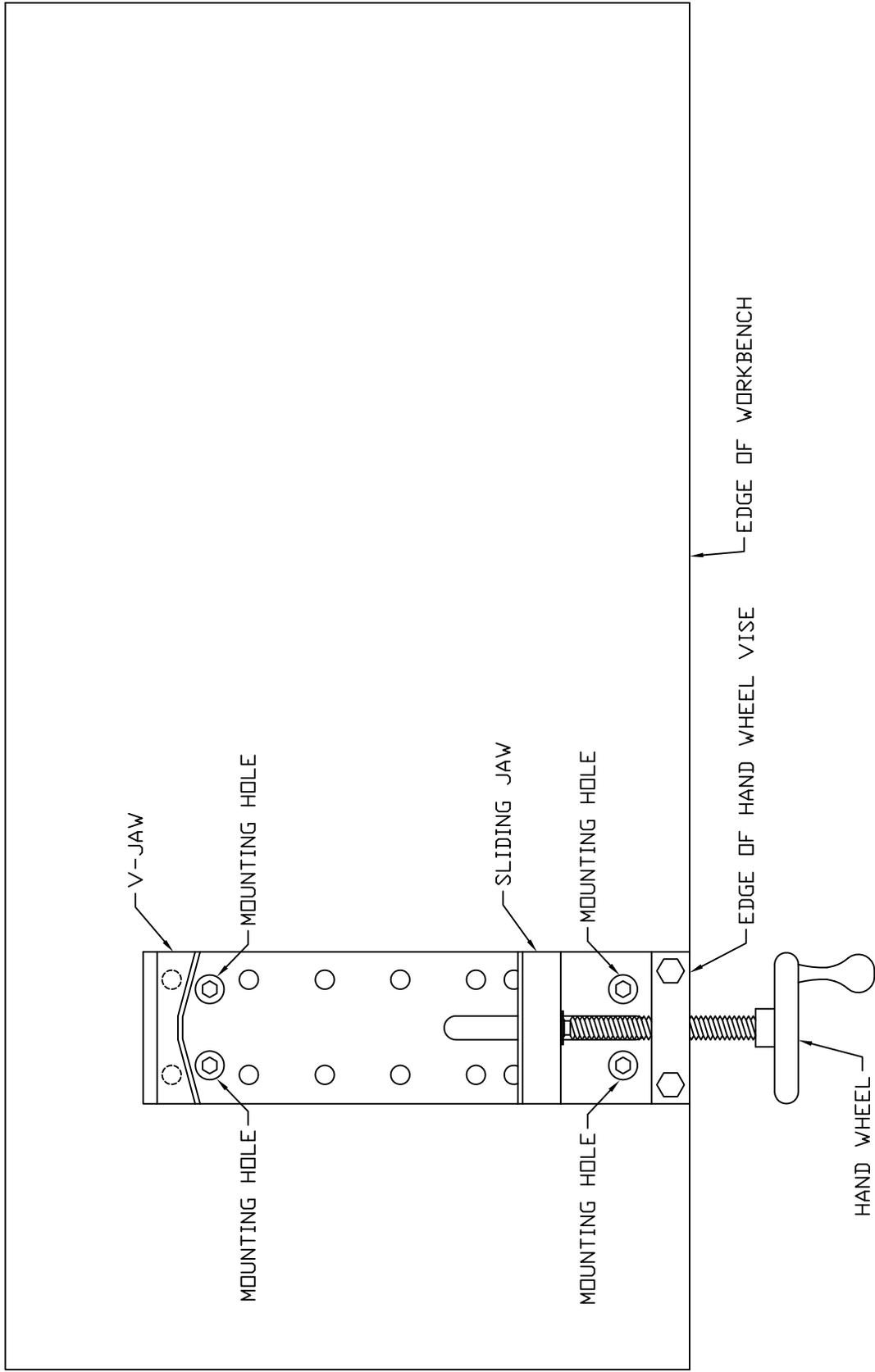
ITEM	PART #	DESCRIPTION	UM	QPA
1	52507	PLATE BASE HAND VISE	EA	1.0000
2	52508	JAW SLIDE HAND VISE	EA	1.0000
3	52509	PLATE THREADED HAND VISE	EA	1.0000
4	52510	BEARING NYLON ANGLE JAW	EA	1.0000
5	52511	RING SNAP VISE ROD	EA	1.0000
6	52512	WHEEL HAND VISE	EA	1.0000
7	52513	ROD THREADED HAND VISE	EA	1.0000
8	52514	WASHER BRASS HAND VISE	EA	2.0000
9	52515	BOLT SS HAND VISE	EA	2.0000
10	51437	JAW ANGLE	EA	1.0000
11	58581	PAD BENCH VISE	EA	2.0000
12	51292	DECAL SERIAL NUMBER	EA	1.0000
13	59489	PAD BENCH VISE w/HOLE	EA	1.0000



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MATERIAL		FINISH	GETZ MANUFACTURING N. PEKIN, IL		SHEET NO.	BIN NO.
DWN BY K.L.R.		CK'D J.A.L.	1 DF 2		1 DF 2	
SCALE 1/2"=1"		DATE 2-11-93	TITLE VISE BENCH HAND WHEEL		DWG. NO. 59039	
DATE 1/26/07		ECON NO.		REV.		A
A THE PAD WITH A HOLE HAS ITS DWN PART NUMBER NOW		BY G		TOLERANCES UNLESS OTHERWISE SPECIFIED		
DRAWING CHANGE		3 PL DEC ± .003				
FRAC. ±.020		2 PL DEC ±.010				



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				2 OF 2		*
 GETZ MANUFACTURING N. PEKIN, IL				DWG. NO. 59039-2		
MATERIAL		FINISH	TITLE			
J.A.L.		K.L.R.	VISE BENCH HAND WHEEL			
DATE	BY	ECON NO.	DATE			
			10-5-93			
SCALE		TOLERANCES UNLESS OTHERWISE SPECIFIED				
1/4"=1"		FRAC. ±.020 2 PL DEC ±.010 3 PL DEC ±.003				